



DUO FORM PRODUCTS CLEANING & CARE

FOR DUO PRINTED WALLS: Wash only with mild soap and water.

ABS PLASTIC CLEANING:

The following commercial cleaning products are readily available and are quite safe when properly used:

DUO Plastic Cleaner for Bath & Kitchen (available online at www.duoformplastics.com/store/), *Fantastik*®, *Ivory*® soap (liquid or flake) in a water solution, *Scrubbing Bubbles*®, *Pine Sol*®, *Formula 409*®, *Windex*®, *Simple Green*®, and *Spic and Span*®. **NOTE:**

Cleaning products must be bleach and ammonia free.

HEAVY-DUTY CLEANING:

The following commercial cleaners are recommended:

OOPS!®, *Soft Scrub*®, *Turtle Wax*®, *Turtle Wax*® Bug & Tar and Tree Sap Remover

AFTER CLEANING, ALL SURFACES SHOULD BE RINSED WITH CLEAN WATER.



CAUTION: Do not use any cleaners containing citrus oils as this could cause severe damage to your unit. Cleaners containing acetone or any products that contain bleach, ammonia, esters, ethers, ketones, aromatic and chlorinated hydrocarbons, and isopropanol in concentrations greater than 25% should also be avoided as use of any of these materials could damage the surface of your enclosure. Mineral spirits should also be avoided.

POLYCARBONATE (SKYLIGHT) CLEANING & CARE INSTRUCTIONS:

Adherence to regular and proper cleaning procedures is recommended to preserve your skylight's appearance.

WASHING TO MINIMIZE SCRATCHING

Wash the skylight with a mild soap or detergent (e.g., *Joy*® Dishwashing Liquid) and lukewarm water using a clean sponge or a soft cloth. Rinse well with clean water. Dry thoroughly with a chamois or moist cellulose sponge to prevent water spots. Do not scrub or use brushes on skylights.

MINIMIZING HAIRLINE SCRATCHES

Scratches and minor abrasions can be minimized by using a mild automobile polish. Four such products that tend to polish and fill scratches are *Johnson*® Paste Wax, *Novus*® Plastic Polish #1 and #2 (Novus Inc., Minneapolis, MN) *Mirror Gaze*® plastic polish (M>G>M10-Mirror Bright Polish Co., Pasadena, CA), and *Plexus*® (B.T.I. Chemical, Aguora, CA). It is suggested that a test be made on a small inconspicuous spot of the skylight with the product selected and that the polish manufacturer's instructions be followed.

- DO NOT use abrasive or highly alkaline cleaners on this skylight.
- NEVER scrape skylight with squeegees, razor blades or other sharp instruments.
- NEVER use benzene, gasoline, acetone or carbon tetrachloride on skylight.
- DO NOT clean skylight in hot sun or at elevated temperatures.
- DO-NOT use *Butyl Cellosolve*™ on the skylight.

COMPATIBLE CLEANERS FOR SKYLIGHTS

The following cleaning agents have been found compatible with polycarbonate skylights. The manufacturer's recommendations and instructions should be followed: *Formula 409*®, *Joy*®, *Top Job*®, *Palmolive*® Liquid, *Windex*® with Ammonia D, VM&P grade Naphtha, and Freon TF.



CAUTION: System compatibility is essential to ensure long-term performance of polycarbonate skylights. Do not expose polycarbonate skylights to solvents such as acetone, toluene or methylene chloride. Before choosing a sealant for your skylight installation, check the sealant's compatibility with polycarbonate.

For additional questions, please contact DUO Form Customer Service at (269) 663-8525.



Electronic copies of all instruction sheets can be found at www.duoformplastics.com. These instructions supersede all prior instruction sheets. Failure to follow instructions may result in voided warranty. DUO Form Plastics reserves the right to make changes and to discontinue products without notice or obligation.

1. **Authorizing Changes:** A DUO Form representative must authorize any variance from the above recommended instructions, in writing. Please contact Customer Service to request changes to **69836 Kraus Road | Edwardsburg, MI 49112 | www.duoformplastics.com** the above instructions.