

WALL SURROUND INSTALLATION

ALCOVE PREPARATION

1. Construct alcove walls insuring ALL walls are plumb, straight, square, and tub/pan has been properly installed, per tub/pan installation instructions. Wall area must be clean, dry and free of any protruding objects, (nails, screws, staples, etc).
2. Protect tub surface from scratches and minimize clean up. Remove any foreign objects such as nails, staples, and screws from tub, and then cover tub.
3. On all surrounds, square back of surround first. Then work your way to the sides of the surround.

SURROUND INSTALLATION

(TUB/PAN SHOULD BE INSTALLED PRIOR TO SURROUND. FRONT AND BACK OF WALL AND SURROUND SURFACES SHOULD BE CLEANED PRIOR TO INSTALLATION.)

Recommended installation is to use double-faced, pressure sensitive tape. When properly applied it can be combined with additional fasteners such as Christmas tree or plastic rivets. See *Alternative Installations* below.

1. Apply double-faced tape to the backside of all the sides of the surround. When using tape:
 - A. DO NOT run a continuous strip to adjacent sides of surround.
 - B. DO NOT remove paper backing until surround is ready for installation. Contamination may prevent surround from sticking to alcove walls.
2. Position surround in place and check for proper fit. Peel off paper backing from END PANEL adjacent to soap dish corner. Position panel and adhere firmly. For proper pressure, use a wall roller (recommended). If no roller available, wear gloves to attain proper pressure.
3. Repeat the above step for BACK PANEL and remaining END PANEL. When surround installation is complete, seal ALL connecting edges with an ABS-compatible silicone sealant or caulking.

ALTERNATIVE INSTALLATIONS

DO NOT USE CONSTRUCTION ADHESIVES! Adhesives may contain chemicals that will attack and/or damage surround.

NO staples are to be used in securing surrounds to walls. If a mechanical fastener is used, Christmas tree-style fastener is recommended.

1. If Christmas tree or plastic rivets are being used, the surround should be **PREDRILLED**, with an oversized hole, 1/8" larger than fastener. This includes fasteners for shower heads, shower hose brackets, curtain rods, and shower door frames and door tracks. This will allow for the expansion and contraction of the ABS plastic as well as the characteristic movement of the vehicle.
2. ALL holes drilled should be no less than 3" from edge of surround. **DO NOT** place screws in raised areas, such as window design and front vertical edges. If a door frame is used, pre-drill oversized holes and do not over tighten.

FINAL CLEANING

Please refer to instruction sheet *Bath Products Cleaning & Care* for proper cleaning and care.



For additional questions, please contact DUO Form Customer Service at (269) 663-8525.



69836 Kraus Road | Edwardsburg, MI 49112 | www.duoformplastics.com

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